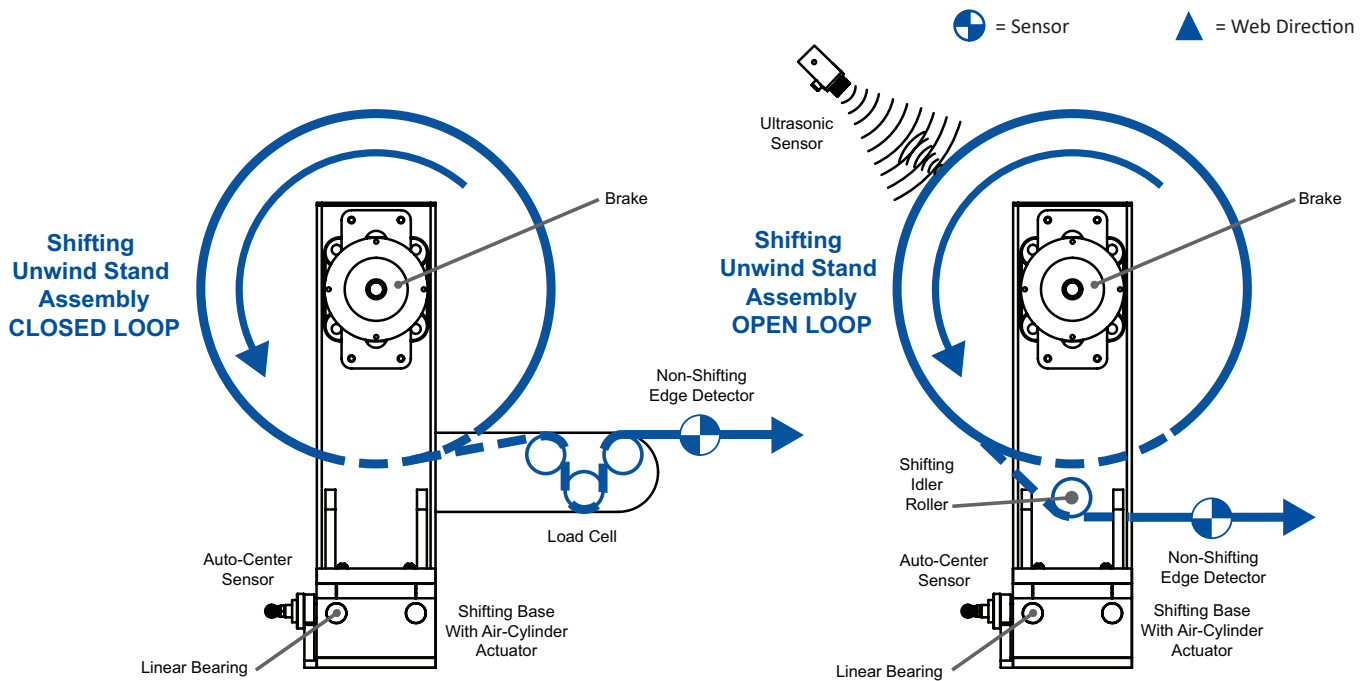


Installation & Threading Options

For Shifting Unwind & Rewind Guides

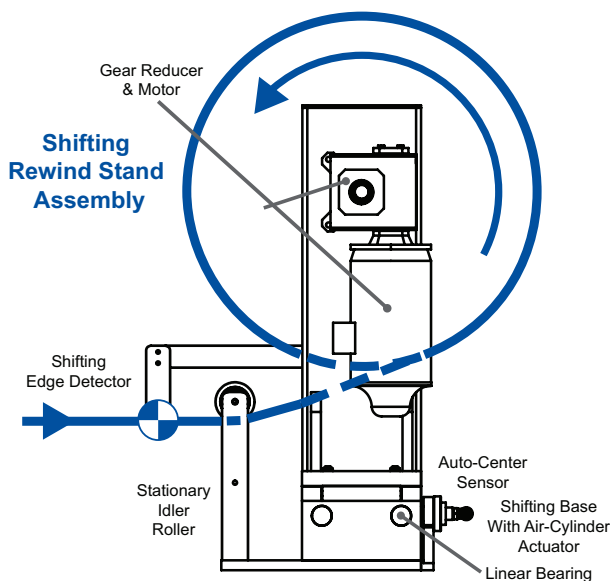
COAST

C O A S T C O N T R O L S



Unwind Requirements:

- At least one fixed idler roller is attached to – and moves in unison with the unwind stand to keep the material on a constant plane through the air-flow sensor as the diameter of the unwinding roll decreases.
- The air-flow sensor mounts to a stationary part of the machine independent of the shifting stand and does not move during guiding.



Rewind Requirements:

- A fixed idler roller is mounted independent of the rewind stand between the air-flow sensor and the rewinding roll.
- Air-flow sensor is attached to and moves in unison with the rewind stand to maintain a constant plane of the web through the sensor as the dia. of the rewinding roll increases.

